

# AIR/TAK

## Compressed Air System Products

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<b>CHECKLIST FOR HLD-PAK REGENERATIVE AIR DRYERS</b>
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- |   | OK                       | NOT<br>OK                |
|---|--------------------------|--------------------------|
| 1. Check unit for any broken gauges, lights, etc.   | <input type="checkbox"/> | <input type="checkbox"/> |
| 2. Check for structural damage and damage to piping.  | <input type="checkbox"/> | <input type="checkbox"/> |
| 3. Verify all wires/conduit/tubing are terminated. Check that no wires are loose or pulled free.  | <input type="checkbox"/> | <input type="checkbox"/> |
| 4. Install the activated alumina shipped separately with dryer. Be sure tanks are completely filled.  | <input type="checkbox"/> | <input type="checkbox"/> |
| 5. Allow the dryer to cycle several times without the purge muffler(s) to clear the tanks of desiccant dust resulting from the fill process. Ear protection is recommended. | <input type="checkbox"/> | <input type="checkbox"/> |
| 6. After two days of cycling check desiccant level in each tower. Fill to very top to minimize movement of desiccant under pressure.  | <input type="checkbox"/> | <input type="checkbox"/> |
| 7. Bypass piping is recommended for future maintenance. Verify plant piping has been installed correctly. Labels are provided to indicate inlet filter and outlet filter.   | <input type="checkbox"/> | <input type="checkbox"/> |
| 8. Please read the Operation Instruction Manual provided?   | <input type="checkbox"/> | <input type="checkbox"/> |

**DO NOT** place the air dryer in service unless you are able to check OK for each of the above items.

Notify the freight carrier and Air/Tak immediately of any problems.